

WPS Molkereimaschinen

BiB line

summary information

General information:



Packages size:

5 L
20 L
*** based on needs**



Line speed:

**Manual filling,
no fixed speed**



Installation year:

**April 2013,
in operation till
March 2025**



People:

**1 line operator,
2 general workers**

Snapshot:

- ☐ Filler manufacturer – Alfa Laval
- ☐ Average productivity per shift (8 hours): 400 - 500 packages
- ☐ Line filling accuracy : $\geq 1,33$ PpK
- ☐ Yearly maintenance cost: 3000 EUR
- ☐ Syrup tank volume: 6000 L
- ☐ Glue station: hot glue + glue guns
- ☐ Coddling machine: with ink

BiB line - overview



BiB line – manual filling station and filling valve



BiB line – syrup tank



BiB line – pipes and CiP part



BiB line – coddling machine

